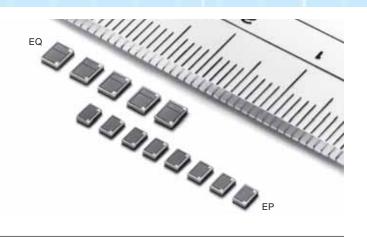
Ultra-Precision SMT Resistor (Wire-Bondable)

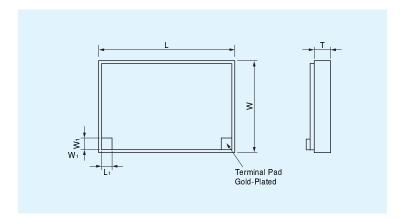


Composition of Type Number



Resistance value, in ohm, is expressed by a series of five characters, four of which represent significant digits. The fifth R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of the decimal point.

Configuration



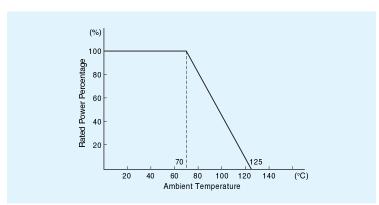
Туре	EP	EQ	
L	2.2±0.1	4.5±0.1	
W	1.6±0.1	3.2±0.1	
Т	0.4±0.1 0.25±0.01		
L1			
W1	0.25±0.01		

Dimensions in mm

TCR, Resistance Range, Tolerance, Rated Power

Туре	TCR (ppm/°C) -55°C to +125°C	Resistance Range $(\Omega)^*$	Resistance Tolerance (%)	Rated Power (W) at 70°C
EP	0±5 See fig.1	30 to 100	±0.1	0.1
		100 to 30k	±0.05	
EQ		30 to 100	±0.1	0.125
		100 to 60k	±0.05	

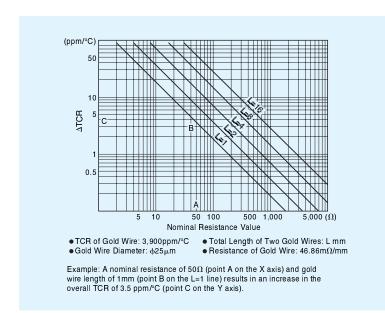
Power Derating Curve



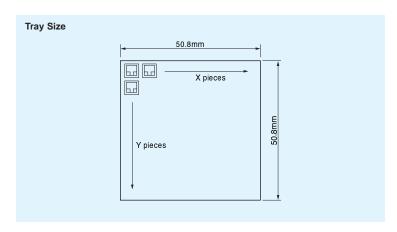
Performance

Parameters	Test Condition	MIL-R-55342 Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage		70°C -65°C to +125°C 40V	
Maximum Working Current		350mA	
Thermal Shock	-65°C/30 min. ↔ +125°C/30 min., 5 cycles	±0.05%	±0.01%
Resistance to Bonding Exposure Low Temperature Operation Overload	Room Temperature, 4 hrs. to 12 hrs65°C, No Load, 1 hr.→Rated Voltage, 45 min. Rated Voltage x 2.5, 5 sec.	±0.05% ±0.05% ±0.05%	±0.01% ±0.01% ±0.01%
Life	70°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.05%	±0.03%
Moisture Resistance	+65°C to -10°C, 90% RH to 98% RH, No Load, 10 cycles (240 hrs.)	±0.05%	±0.03%
High Temperature Exposure	125°C, No Load, 100 hrs.	±0.05%	±0.03%

Fig. 1 Effect of Termination Gold Wire on TCR



Chip Tray



	Type	X	Y	Total Pieces			
	EP	13	17	221			
	EQ	10	14	140			
Tray Capacity							

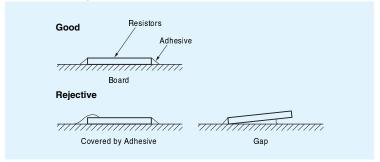
Precaution in Using Wire-Bonded Chip Resistor

1. Storage

Storage condition or environment may adversely affect bondability of the terminal pad with wire. Do not store in high temperature and humidity. The recommended storage environment is lower than 40° C, has less than 70% RH humidity and is free from harmful gases such as sulphur and chlorine.

2. Caution in Mounting

- Mounting Method: Die-bonding
- 2 Adhesive for Placement: Thixotropic epoxy (temperature of cure ≤180°C)
- 3 State of Mounting: shown below



3. Recommended Wire Bonding Method

- Bonding Method: Thermosonic ball bonding
- 2 Preheating Temperature: 80°C to 125°C (temperature of the resistors)
- 3 Connecting Wire: dia. 25µm gold wire

4. Protective Coat

Avoid direct coating of the resistor with n-methylpyrrolidone.